## Accelerated bone regeneration of BMP-2 loaded hydroxyapatite microspheres for bone filler applications

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Statement of Purpose: Hydroxyapatite (HA) microspheres have gained attention as a bone filler in defective bones because of good bioactivity, chemical and mechanical stability and ease of use [1]. In particular, our previous study [2], we have successfully developed the low-temperature fabrication method of HA microspheres by converting bone cement microspheres into hydroxyapatite in oil which have great potential as a carrier of bioactive molecules. In this study, bone morphogenetic protein-2 (BMP-2) has been directly incorporated into HA microspheres during the fabrication, which allows BMP-2 to be loaded into the internal part of HA microspheres. In order to confirm the effect of released BMP-2, BMP-2 loaded HA microspheres have been evaluated via in vivo tests using a rabbit calvaria defect model as compared to pure HA microspheres. Methods: Bone cement powders were prepared as the 2:3 mixture of  $\alpha$ -tricalcium phosphate ( $\alpha$ -TCP) and tetracalcium phosphate (TTCP) with the hardening liquid, 1.33M sodium phosphate solution mixed with 13.3 wt% citric acid. BMP-2 loaded microspheres were obtained by emulsifying bone cement pastes (a mixture of 1 g cement powder, 0.45 ml hardening liquid and 45 µg BMP-2) in oil for 10 min. The solidified microspheres were kept in oil at  $37^{\circ}$ C for 3 days. The morphology and composition of microspheres were assessed by SEM and XRD. A rabbit calvaria defect model was used for in vivo animal tests where polycarbonate (PC) tubes ( $\phi$  6 mm x 4 mm) filled with microspheres were implanted on calvarias of New Zealand white rabbits (Fig. 3A) for 4 weeks and 8 weeks and were observed by Micro CT. **Results:** Spherical microspheres having a diameter of ~

250 µm were uniformly fabricated with nano-sized internal pores (Fig. 1A). Through aging in oil for 3 days,  $\alpha$ -TCP and TTCP bone cement was converted to HA (Fig. **1B**). Before loading BMP-2, to visualize how the loaded drug was incorporated into the individual microspheres, the cross-section image of a HA microsphere with green fluorescent protein (GFP) was observed, where GFP was well loaded in the internal part of the sphere (Fig. 2A). The release behavior of BMP-2 from the microspheres exhibits initial burst and the gradual release that lasted for 45 days (Fig. 2B). The bone regeneration accelerated by BMP-2, was clearly observed from the *in-vivo* test as shown in Fig. 3B. After 4 week implantation, the total amount of new bone formed within BMP-2 loaded HA microspheres appeared larger than that within bare HA microspheres. Moreover, bone ingrowth from the interface between the implant and bone was further progressed within BMP-2 loaded HA, where the depth of regenerated bone from the interface within BMP-2 loaded HA microspheres was found to be twice larger than that within bare HA.



**Figure 1**. (A) Morphology of HA microspheres with porous cross-section surface and (B) XRD patterns of microspheres before and after conversion.



**Figure 2.** (A) Visualization of loaded drug (GFP) into the internal region of HA microspheres and (B) release behavior of BMP-2 from BMP-2 loaded HA microspheres up to 45 days (n=3).



**Figure 3.** (A) Optical images of implanted HA microspheres on the rabbit calvaria using PC tubes and (B) micro CT images of implanted HA bare (left) and BMP-2 loaded (right) microsphere after 4 weeks of healing.

**Conclusions:** BMP-2 loaded HA microspheres were successfully fabricated through the oil emulation process. BMP-2 was loaded in the internal region of the microspheres, which allows gradual release of BMP-2 for a prolonged period. The *in vivo* test proved accelerated bone regeneration of BMP-2 released from HA microspheres, implying great potential of HA loaded microspheres as bone filler applications. **References:** 

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